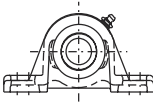
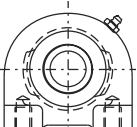

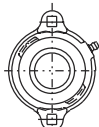
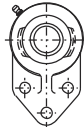
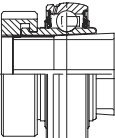
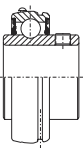
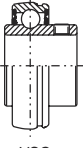
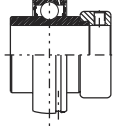
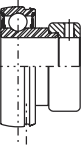
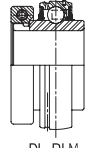


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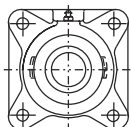
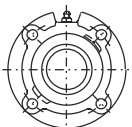
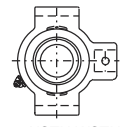
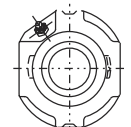
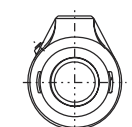
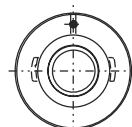
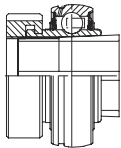
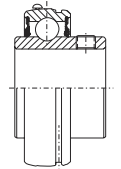
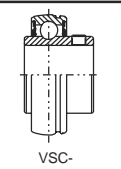
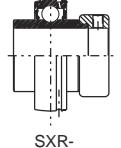
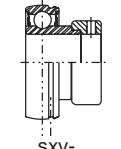
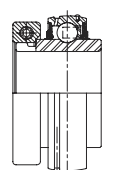


		HOUSING					
I N S E R T S		 P2B-	 TB-	 F2B-	 LFT-	 FB-	
	 GT	P2B-GT-... B2-8 P2B-GTEZ-...PCR B1-14 P2B-GTEZ-...CHCR B1-16 P2B-GTM-... B2-10	TB-GT-... B2-30 TB-GTEZ-...PCR B1-30	F2B-GT-... B1- F2B-GTEZ-...PCR B1-38 F2B-GTEZ-...SHCR B1-40 F2B-GTM-... B1-		FB-GT-... B1- FB-GTEZ-...PCR B1-52	
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	Not Recommended
	Made to Order / Modification Required

BALL BEARING INDEX



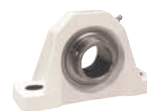
HOUSING						
						
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F4B-VSC-... B3-82 F4B-SL-... B3-84		WSTU-VSC-... B3-106 NSTU-VSC-... B3-96				 VSC-
F4B-SXR-... B4-48	FC-SXR-...	WSTU-SXR-... NSTU-SXR-... TP-GXR-... B4-62, B4-64 B4-66	HNG-SXR-... B4-70	SCHB-SXR-... B4-72	CYL-SXR-... B4-74	 SXR-
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F4B-DL-... B5-34 F4B-DLEZ-...PCR B1-68 F4B-DLEZ-...SHCR B1-70 F4B-DLM-... B5-36 - B5-38	FC-DL-... B5-40 FC-DLM-... B5-42	NSTU-DL-... NSTU-DLM-... B5-44 - B5-46 WTSU-DLEZ-...PCR B1-78 WSTU-DL-... WSTU-DLM-... B5-48 - B5-50 TP-DL, TPDLM B5-52 - B5-54		SCHB-DL-... B5-56	CYL-DL-... B5-58	 DL, DLM

INSERTS

Not Recommended

Made to Order / Modification Required

HOW TO ORDER/ NOMENCLATURE



E-Z KLEEN Polymer and Stainless Steel Housed Mounted Bearings

HOW TO ORDER

There are two ways to specify DODGE polymer-housed ball bearings. Most of the product offerings have part numbers with listings shown throughout this brochure. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description for options not covered by the nomenclature.

NOMENCLATURE

P2B - SCHUEZ - 104S = PCR

Modification Or Feature:

CR = Corrosion resistant insert

LL = Low torque labyrinth seal

MOD = Modified

NL = No Lube (sealed for life)

P = Polymer housing

SH = Stainless Steel Housing

Shaft Size

Inches:

First digit = Number of inches

Second & third digits = Number of sixteenths of an inch

104 = Indicates 1-4/16 or 1-1/4

S = Next smaller ring size. E.g. 1-1/4 206 would be written as 104S

L = Next larger ring size. E.g. 1/2 204 would be written as 008L

Metric:

First two digits = number of millimeters

M = Metric

Bearing Type:

SC = Wide inner ring, normal duty, 65° setscrew locking

DL = Wide inner ring, normal duty, concentric clamp collar

GT = Wide inner ring, normal duty, thin wall adapter locking

PS = Polymer Sleeve Insert

Suffixes to the above:

EZ = EZ-KLEEN (used with polymer or stainless steel housed units)

BEZ = Low backing height pillow block, EZ-KLEEN

UEZ = higher back pillow block, EZ-KLEEN (for interchangeability with competitive pillow blocks)

Housing:

F2B = 2 bolt flange

F4B = 4 bolt flange

FB = Flanged bracket

INS = Insert

P2B = Pillow block, 2 bolt base

TB = Tapped base pillow block

WSTU = Wide slot take-up

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HOW TO ORDER NOMENCLATURE

DODGE®


GRIP TIGHT

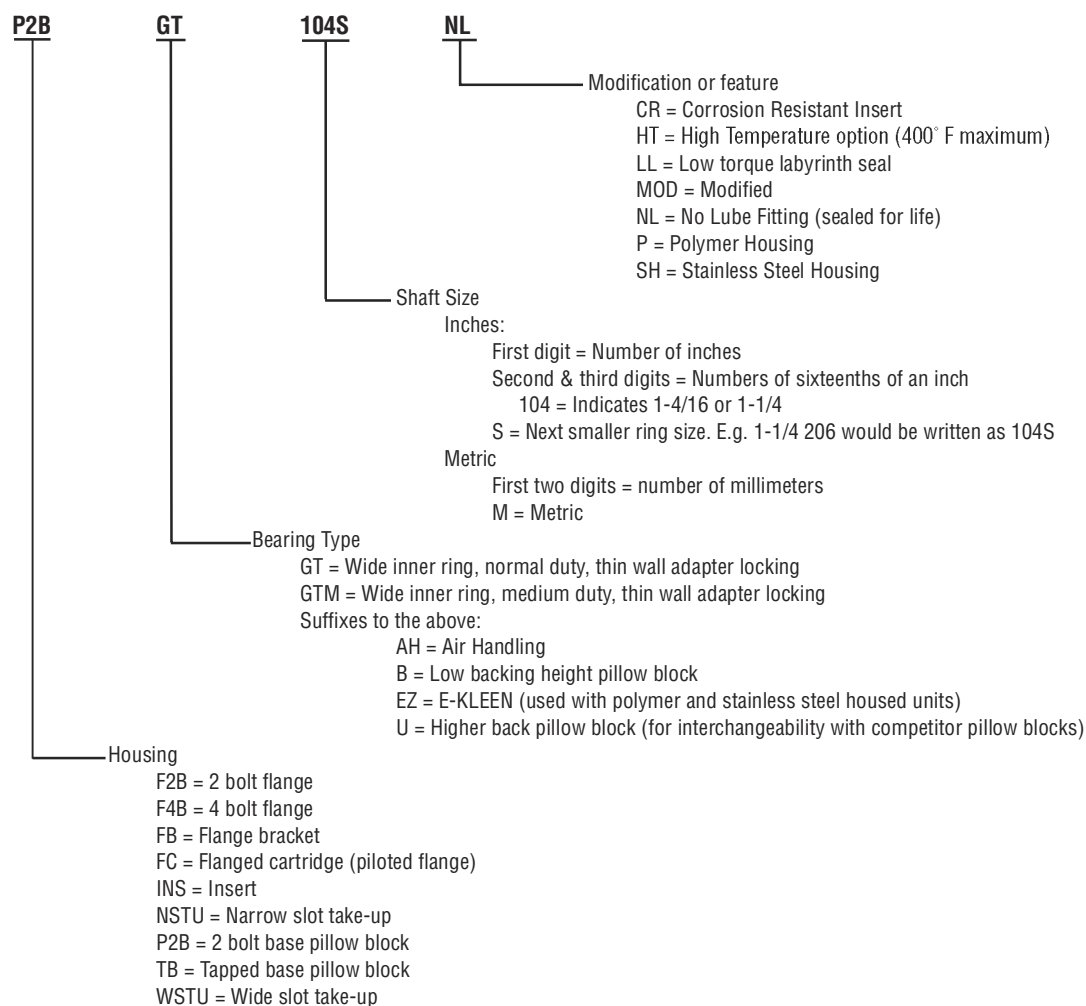
Thin Wall Adapter Ball Bearings

There are two ways to specify DODGE Bearings. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of the part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name.

This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown below and add any special instructions to the end of the description for options not covered by the nomenclature.

Nomenclature



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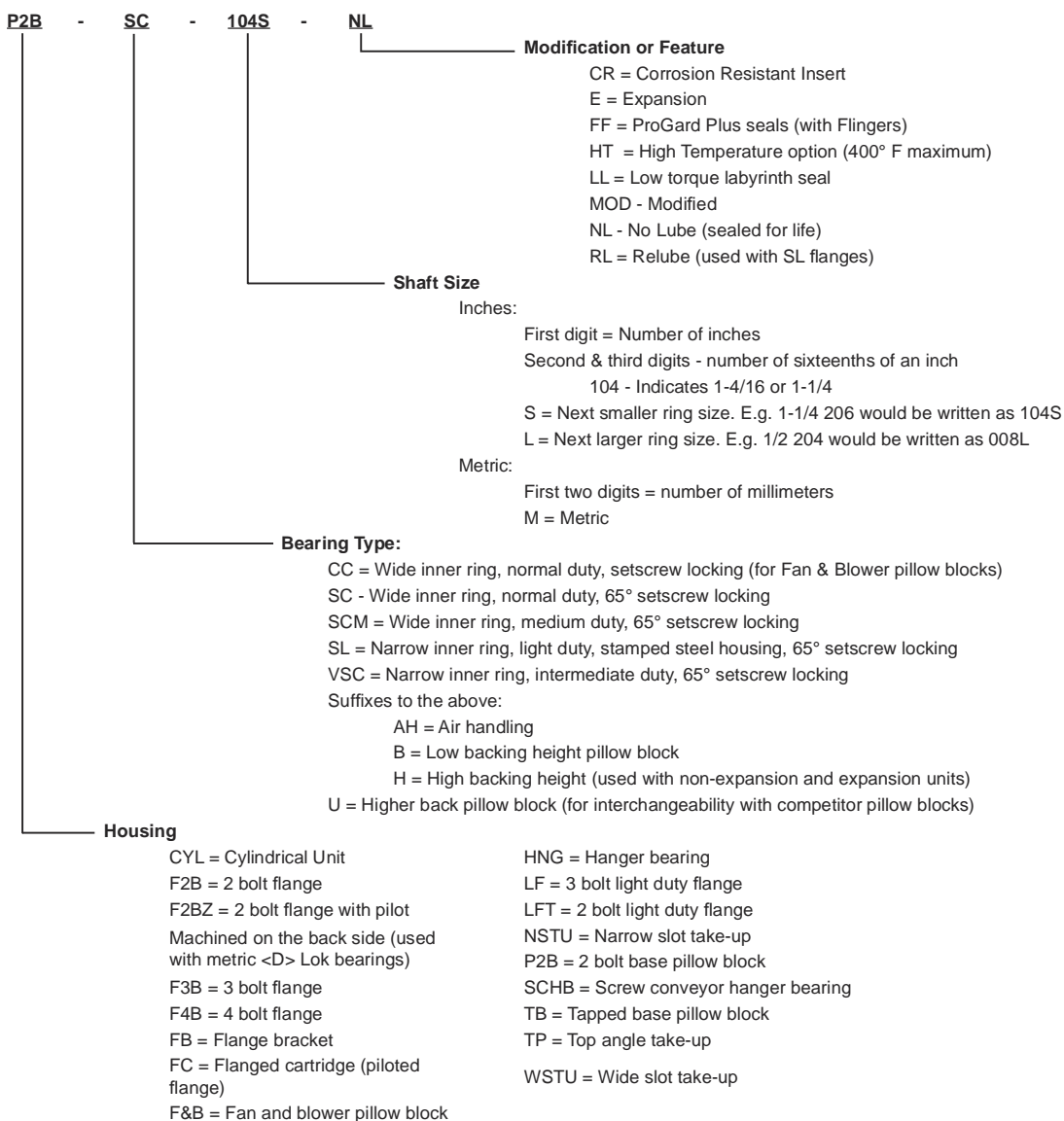
DODGE®


Setscrew Ball Bearings

HOW TO ORDER

There are two ways to specify DODGE Bearings. Most of the product offering have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate ordering processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown below and add any special instructions to the end of the description for options not covered by the nomenclature.



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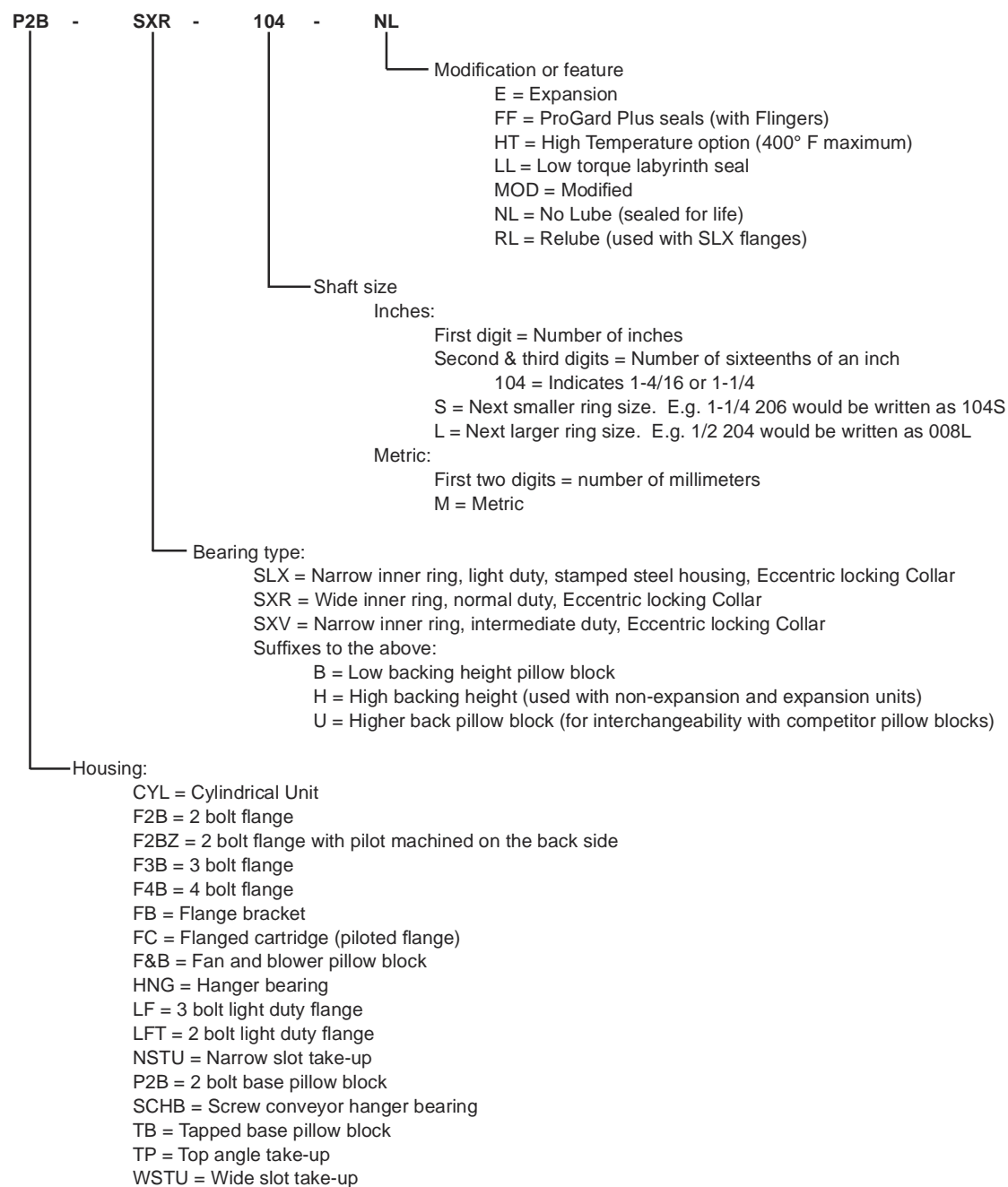
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NOMENCLATURE



Eccentric Collar Ball Bearings

Nomenclature



HOW TO ORDER/ NOMENCLATURE



D-LOK

D-LOK Ball Bearings

HOW TO ORDER

There are two ways to specify DODGE Bearings. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate order processing.

used when ordering units that include modifications or options. To order by description, use the nomenclature shown below and add any special instruction to the end of the description for options not covered by the nomenclature.

When part numbers are not shown, the product may be specified by description or part name. This method is

Type E Family

Specialty Tapered

S-2000

UNISPHERE II

P2B - DL - 104S - NL

Modification or feature:

CR = Corrosion resistant insert
E = Expansion (used with SCH, SXRH, or DLH)
HT = High temperature option (400 degrees F maximum)
LL = Low torque labyrinth seal
MOD = Modified
NL = No Lube (sealed for life)
P = Polymer housing
SH = Stainless Steel Housing

Shaft size

Inches:

First digit = Number of inches
Second & third digits = Number of sixteenths of an inch
104 = Indicates 1-4/16 or 1-1/4
S = Next smaller ring size. E.g. 1-1/4 206 would be written as 104S
L = Next larger ring size. E.g. 1-5/8 209 would be written as 110L

Metric:

First two digits = number of millimeters
M = Metric

Bearing type:

DL = Wide inner ring, normal duty, concentric clamp collar
DLM = Wide inner ring, medium duty, concentric clamp collar

Suffixes to the above:

AH = Air handling
B = Low backing height pillow block
EZ = EZ-Kleen (used with polymer or stainless steel housed units)
H = High backing height (used with expansion pillow blocks)

Housing:

CYL = Cylindrical unit
F2B = 2 bolt flange
F2BZ = 2 bolt flange with pilot machined on the back side (used with metric D-LOK bearings)
F4B = 4 bolt flange
FB = Flanged bracket
FC = Flanged cartridge (piloted flange)
HNG = Hanger bearing
INS = Insert
LF = Light duty flange, 3 bolt, with square bolt holes
LFT = Light duty flange, 2 bolt, with square bolt holes
NSTU = Narrow slot take-up
P2B = Pillow block, 2 bolt base
SCHB = Screw conveyor hanger bearing
TB = Tapped base pillow block
TP = Top angle take-up
WSTU = Wide slot take-up

NOMENCLATURE



Type E, Type K, DOUBLE-INTERLOCK and TAF

D-LOK

Type E Family

Specialty Tapered

S-2000

UNISPHERE II

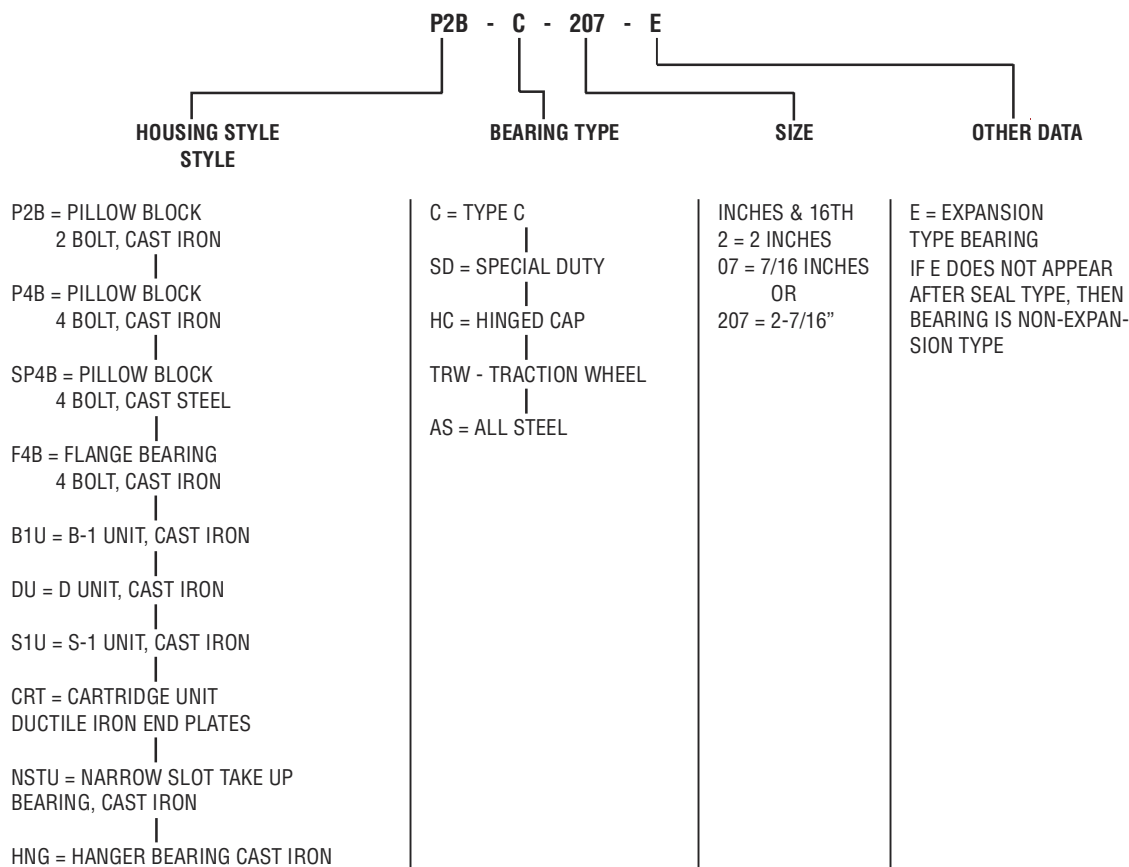
P2B - 515-TAF - 207 - RE			
HOUSING STYLE OPTION	BEARING TYPE OPTIONS	SIZE	OTHER OPTIONS
P2B = Pillow Block 2-Bolt, Cast Iron	E = Type E	INCHES & 16TH 2 = 2 Inches	R = Land Riding Rubbing Seal
P4B = Pillow Block 4-Bolt, Cast Iron	K = Type K	07 = 7/16 Inches Or	E = Expansion Type Bearing. Note: If E Does Not Appear After Seal Type, Then Bearing Is Non-Expansion Type
SP2B = Pillow Block 2-Bolt, Cast Steel	DI = DOUBLE-INTERLOCK	207 = 2-7/16"	
SP4B = Pillow Block 4-Bolt, Cast Steel	TAF = TAF	METRIC 060M = 60 Millimeters	
	5XX = Housing Series (TAF Only)		
F4B = Flange Bearing 4-Bolt, Cast Iron			
FC = Piloted Flange Bearing (Flanged Cartridge)			
B1U = B1 Unit, Cast Iron			
DU = D Unit, Cast Iron			
S1U = S-1, Unit, Cast Iron			
WSTU = Wide Slot Take-Up Bearing, Cast Iron			
TP = Top Angle Take-Up Bearing Cast Iron			
H2S = Pillow Block Housing Only 2-Bolt, Cast Iron			
H4S = Pillow Block Housing 4-Bolt, Cast Iron			

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NOMENCLATURE



Specialty Tapered Products Type C, Special Duty and All Steel



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D-LOK

Type E Family

Specialty Tapered

S-2000

UNISPHERE II

NOMENCLATURE



S-2000

E P2B - S2 - 207 - R E						
HOUSING STYLE		BEARING TYPE		SIZE	SEAL	OTHER DATA
"E" prefix denotes Type E dimensioned housing with S2000 spherical roller bearing insert *	P2B =	Pillow Block 2 Bolt Base, Cast Iron	S2 =	S-2000	Inches and 16th	R = TRIDENT Triple Lip Rubbing Seal
	P4B =	Pillow Block 4 Bolt Base, Cast Iron			2 = 2"	L = Labyrinth Metallic Seal
	F3R =	Flange Bearing 3 Bolt, Cast Iron, Round			07 = 7/16"	
	F4S =	Flange Bearing 4 Bolt, Cast Iron, Square			207 = 2-7/16"	
	F4R =	Flange Bearing 4 Bolt, Cast Iron, Round				
	FC =	Piloted Flanged (Flanged Cartridge)				
	WSTU =	Wide Slot Take-Up Bearing For Use In Center-Pull Frames				
	TPHU =	TPHU Take-up Bearing For Use In TPHU Or Top Angle Take-Up Frames				
						E = Expansion Type Bearing - If "E" Does Not Appear, Bearing Is Non Expansion Type

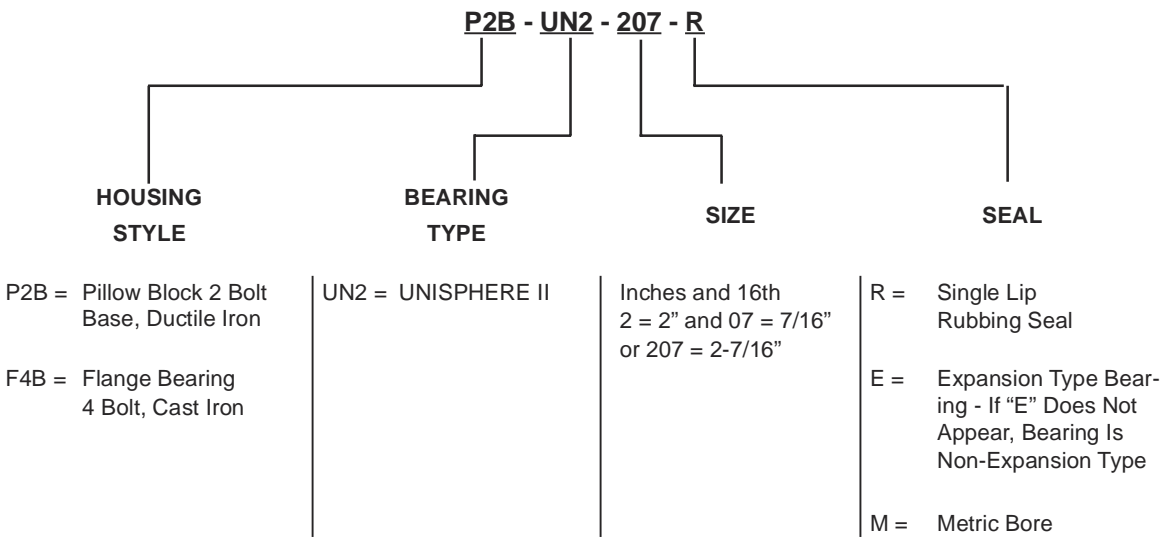
* Available in two or four bolt pillow blocks, four bolt square flanges and piloted flanges

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NOMENCLATURE



UNISPHERE II
INCH



D-LOK

Type E Family

Speciality Tapered

S-2000

UNISPHERE II

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NOMENCLATURE



IMPERIAL - IP

	HOUSING STYLE	BEARING TYPE	SIZE	SEAL	OTHER DATA
"E" prefix denotes Type E dimen- sioned housing with IMPE- RIAL spherical roller bearing insert*	P2B = Pillow Block 2 Bolt Base, Cast Iron P4B = Pillow Block 4 Bolt Base, Cast Iron F3R = Flange Bearing 3 Bolt, Cast Iron Round F4R = Flange Bearing 4 Bolt Base, Cast Iron, Round F4S = Flange Bearing 4 Bolt Base, Cast iron, Square FC = Piloted Flanged (Flanged Cartridge) WSTU = Wide Slot Take-Up Bearing For Use In Center-Pull Frames	IP = IMPERIAL	Inches and 16th 2 = 2" 07 = 7/16" 207 = 2-7/16"	R = TRIDENT Triple Lip Rubbing Seal L = Labyrinth Metallic Seal	E = Expansion Type Bearing - If "E" Does Not Appear, Bearing Is Non-Expansion Type

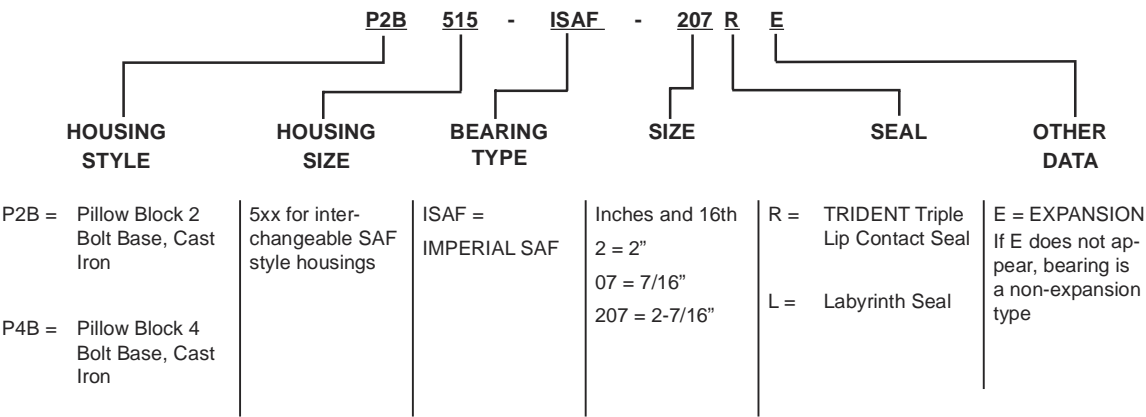
* Available in two or four bolt pillow blocks, four bolt square flanges and piloted flanges

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NOMENCLATURE



ISAF



IMPERIAL - ISAF

UNIFIED SAF

International Bearings

Sleeve Bearing

SLEEVOIL

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NOMENCLATURE



Complete Pillow Block - Inch

P2B - 515 - USAF - 207 - TT				
HOUSING STYLE	BEARING SERIES AND HOUSING SIZE	TYPE OF MOUNTED BEARING	SIZE INCHES	SEAL TYPE
P2B - 2 Bolt Base Pillow Block, Cast Iron, Both Ends Open	2XX - For Direct Mount 22200 Series Bearing	USAF - UNIFIED SAF Pillow Block (Inch Dimensions)	207 - Inches & 16ths 2 = 2" 07 = 7/16"	TT - TRIPLE-TECT LER - Metal Labyrinth SS - Split Non-Metallic Labyrinth
P4B - 4 Bolt Base Pillow Block, Cast Iron, Both Ends Open	3XX - For Direct Mount 22300 Series Bearing	USDAF - UNIFIED SDAF Pillow Block	107 = 1-7/16" 111 = 1-11/16" 115 = 1-15/16"	TTDN - Drop-In AUX - TRIPLE-TECT Auxiliary (Taconite)
CP2B - 2 Bolt Base Pillow Block, Cast Iron, One End Closed	5XX - For Adapter Mounted 22200K Series Bearing	SS - SPLIT-SPHER Pillow Block	203 = 2-3/16" 207 = 2-7/16" 208 = 2-1/2" 211 = 2-11/16" 212 = 2-3/4" 215 = 2-15/16" 300 = 3" 303 = 3-3/16" 307 = 3-7/16" 308 = 3-1/2" 315 = 3-15/16" 400 = 4" 403 = 4-3/16" 407 = 4-7/16" 408 = 4-1/2" 415 = 4-15/16" 500 = 5" 503 = 5-3/16" 507 = 5-7/16" 508 = 5-1/2" 515 = 5-15/16" 600 = 6" 607 = 6-7/16" 608 = 6-1/2" 615 = 6-15/16" 700 = 7" 703 = 7-3/16" 708 = 7-1/2" 715 = 7-15/16" 800 = 8" 807 = 8-7/16" 808 = 8-1/2" 815 = 8-15/16" 900 = 9" 907 = 9-7/16" 908 = 9-1/2" 915 = 9-15/16" 1000 = 10" 1007 = 10-7/16" 1008 = 10-1/2"	EC - End Closure
CP4B - 4 Bolt Base Pillow Block, Cast Iron, One End Closed	6XX - For Adapter Mounted 22300K Series Bearing			
	0XX - For Adapter Mounted 23000K Series Bearing			

For monitor equipped pillow blocks a C preceding the pillow block designation indicates closed ends

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NOMENCLATURE



Housing Only (Housing and Stab Ring) Inch

H4S - 515 - USAF		
HOUSING STYLE	HOUSING TYPE AND SIZE	TYPE OF MOUNTED BEARING HOUSING
H2S - 2 Bolt Base Pillow Block, Cast Iron, Both Ends Open	2XX - For Direct Mount 22200 Series Bearing	USAF - UNIFIED SAF Cast Iron Pillow Block Housing (Inch Dimensions)
H4S - 4 Bolt Base Pillow Block, Cast Iron, Both Ends Open	3XX - For Direct Mount 22300 Series Bearing	USDAF - UNIFIED SDAF Cast Iron Pillow Block Housing (Inch Dimensions)
CH2S - 2 Bolt Base Pillow Block, Cast Iron, One End Closed	5XX - For Adapter Mounted 22200K Series Bearing	
	6XX - For Adapter Mounted 22300K Series Bearing	
	0XX - For Adapter Mounted 23000K Series Bearing	
	31XX - For Adapter Mounted 23100K Series Bearing	
	32XX - For Adapter Mounted 23200K Series Bearing	

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NOMENCLATURE



Housing Assembly (Housing and Stab Ring and Seals) - Inch

		FSAF - 518 X 3-15/16		TTDN	CLSD		
		HOUSING STYLE	HOUSING TYPE AND SIZE	SHAFT SIZE INCHES	SEAL TYPE	OTHER	
SAF -	2 Bolt pillow block housing (4 bolt when no 2 bolt offered)	2XX -	For Direct Mount 22200 Series Bearing		TT - TRIPLE-TECT	Blank -	Both Ends Open
		3XX -	For Direct Mount 22300 Series Bearing		LER - Metal Labyrinth	CLSD -	Cast Closed One End
		5XX -	For Adapter Mounted 2200K Series Bearing		TTDN - Drop-In TRIPLE-TECT		
FSAF -	4 bolt pillow block housing when 2 bolt offered	6XX -	For Adapter Mounted 22300K Series Bearing				
SDF -	4 Bolt pillow block housing	0XX -	For Adapter Mounted 23000K Series Bearing				
		31XX -	For Adapter Mounted 23100K Series Bearing				
		32XX -	For Adapter Mounted 23200K Series Bearing				

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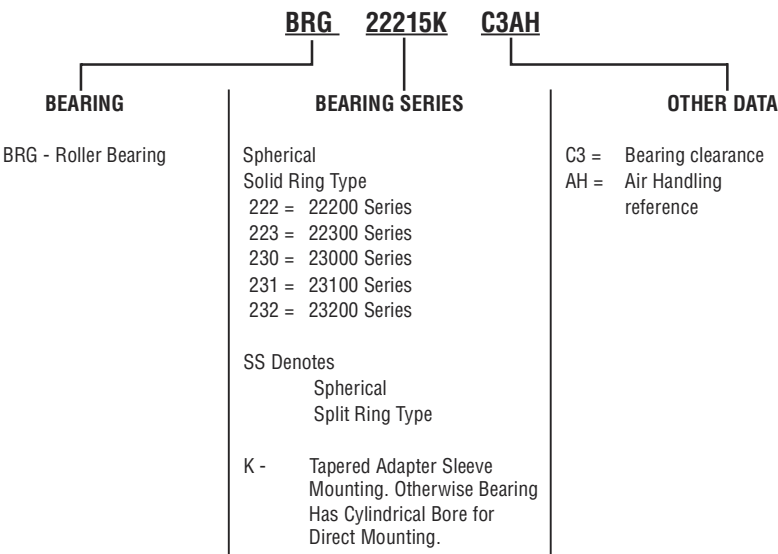
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Bearing



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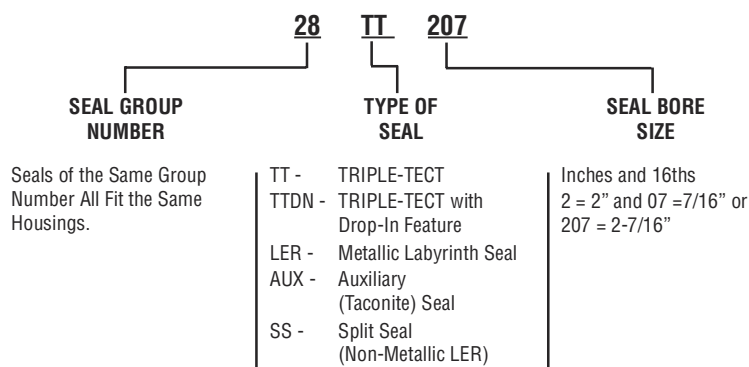
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NOMENCLATURE



Seals - Inch



Seal Group Number & Shaft Size	Fits Housing Sizes	Seal Group Number & Shaft Size	Fits Housing Sizes	Seal Group Number & Shaft Size	Fits Housing Sizes
08-107	308, 509 & 609	50-315	522 & 622	78-715	544
10-111	309, 510 & 610	50-400	522 & 622	78-800	544
12-114	310	52-403	222, 322, 524 & 624	80-805	244
12-115	308, 511 & 611	54-407	526 & 626	80-806	238 & 338
14-201	311	54-408	220, 320, 526 & 626	82-812	240
14-202	309	54-409	224 & 324	84-907	052
14-203	513 & 613	56-414	222 & 322	84-908	052
14-204	312	56-415	226, 326, 528 & 628	84-909	244
18-206	310	56-500	528 & 628	90-807	048
20-207	515 & 615	58-503	530 & 630	90-808	048
20-208	515 & 615	58-505	224, 324, 228 & 328	90-815	048
22-207	313	60-507	532 & 632	90-900	048
22-209	311	60-508	532 & 632	92-915	056
22-210	314	62-512	230 & 330	92-1000	056
24-211	516 & 616	62-514	226 & 236	94-1007	056L
24-212	516 & 616	64-515	534 & 634	94-1008	056L
24-213	215 & 315	64-600	534 & 634	96-1015	060, 3160, 3260
26-214	312	64-601	232 & 332	96-1100	060, 3160, 3260
28-215	517 & 617	66-604	228 & 328	98-1107	064
28-300	216, 316, 517 & 617	68-607	234, 334 & 536	98-1108	064
28-301	313	68-608	536	100-1115	064L, 3164, 3264
32-303	217 & 317	70-610	230 & 330	100-1200	064L, 3164, 3264
32-304	314	72-614	236	102-1207	068, 168, 268
34-303	518	72-615	538 & 638	104-1215	072
36-306	218	72-700	232, 332, 538 & 638	104-1300	072
38-307	215 & 315	74-703	540	106-1307	072L, 3172
38-310	216 & 316	74-704	238 & 338	106-1308	072L, 3172
42-315	217 & 317	76-707	234 & 334	108-1315	076, 3176
44-402	218	76-708	544S	108-1400	076, 3176
46-307	520 & 620	76-710	240	110-1500	80
46-308	520 & 620	78-713	236	112-1512	84
50-313	220 & 320				

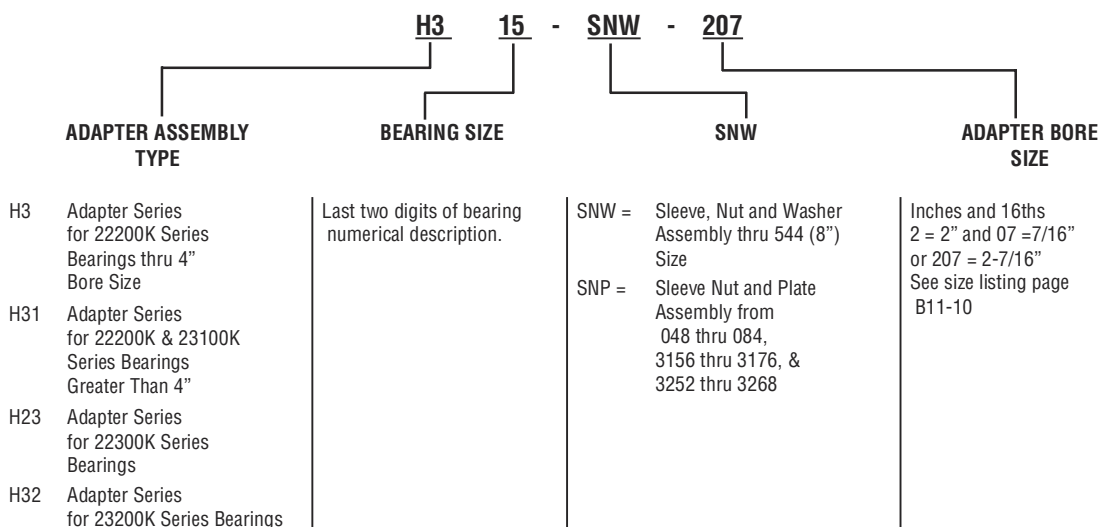
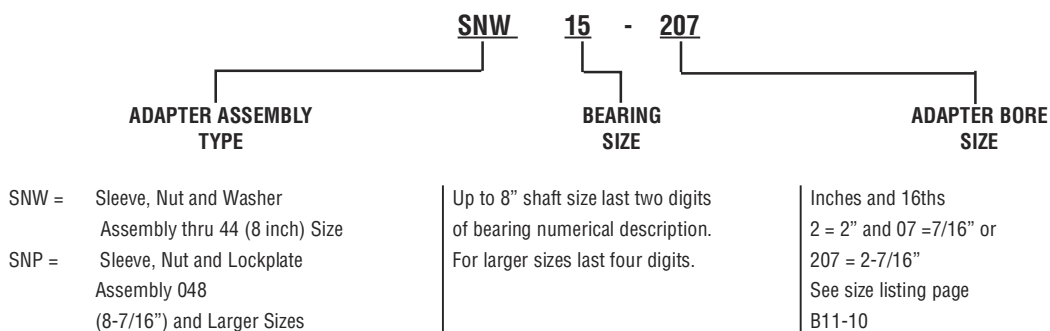
Note: For bore size interchange see chart on page B11-13.

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NOMENCLATURE



Adapter Assemblies - Inch



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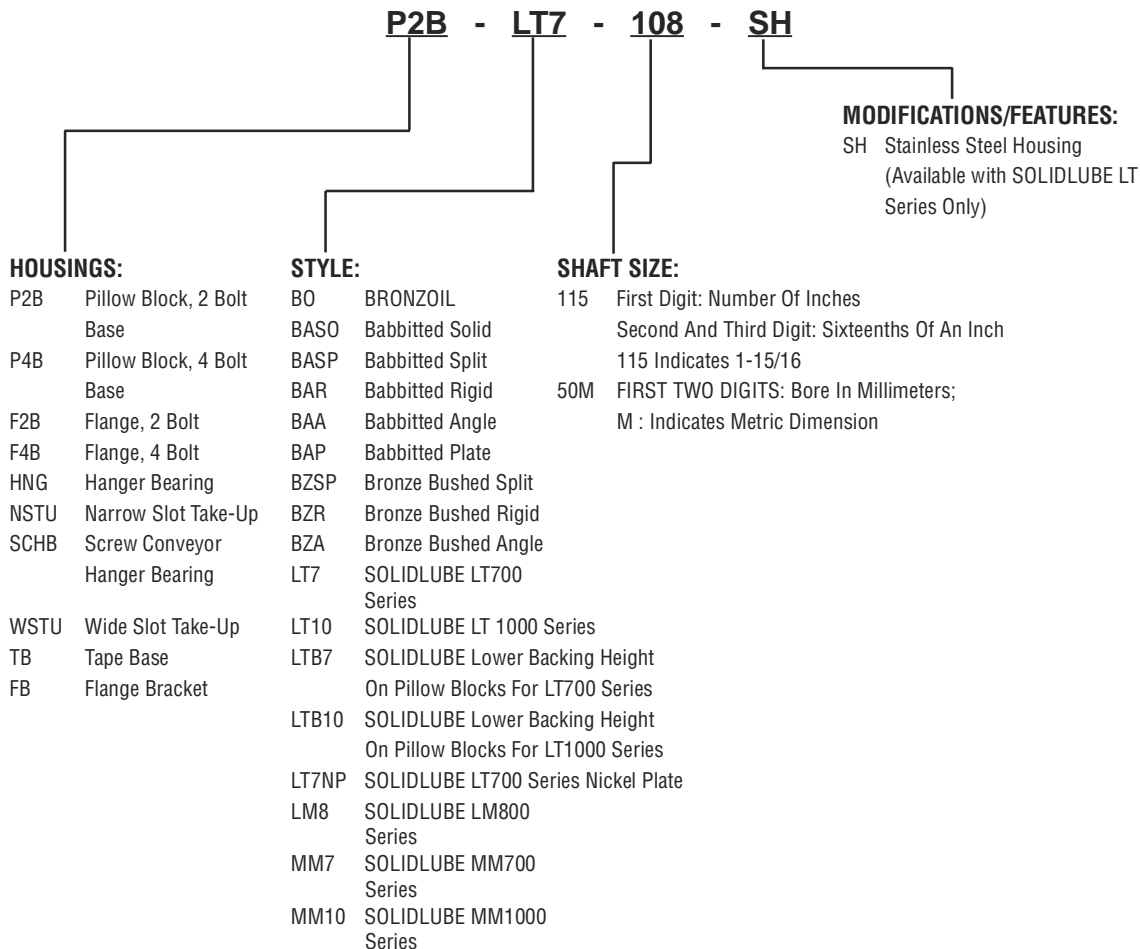
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Sleeve Bearings

SLEEVE BEARING NOMENCLATURE



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NOMENCLATURE



SLEEVOIL

SLEEVOIL BEARING NOMENCLATURE - R & RTL SERIES:

STYLE <u>RTL</u>		PRODUCT <u>TPK</u>		SHAFT SIZE <u>307</u>	
STYLE:		PRODUCT:		SHAFT SIZE:	
STD	Standard Series	PB	Pillow Block	307	First Digit: Number Of Inches
PLWC	Plain/Water Cooled	HSG	Housing		Second & Third Digit:
SSL	Short Series Loaded	LNR	Liner Assembly		307 Indicates 3-7/16"
STL	Standard Series Loaded	TC	Thrust Collar		
RTL	Radial Thrust Loaded	TPK	Thrust Plate Kit		
PL	Plain	ASK	Auxiliary Seal Kit		
PLXC	Plain/Externally Cooled	ECK	Housing End Cap Kit		
SSH	Short Series	COGK	Circulating Oil Grommet Kit		
XC	Externally Cooled	VDAK	Vibration Detector Adapter Kit		
		HK	Heater Kit		
		TK	Thermostat Kit		
		WHK	Water Hose Kit		
		PLXC	Plain Externally Cooled		
		PL	Plain		
		XC	Externally Cooled		
		WCR	Water Cooled Replacement		
		NEC	Neoprene End Closure		
		GK	Grommet Kit		
		BTP	Bronze Thrust Plates (BTP1-Type 1 Lower Liner Only; BTP2-Type 2 Upper & Lower Liner)		
		SBTP	Shims For Bronze Thrust Plates		
		SSR	Split Seal Ring		
		TCK	Thrust Collar Kit		

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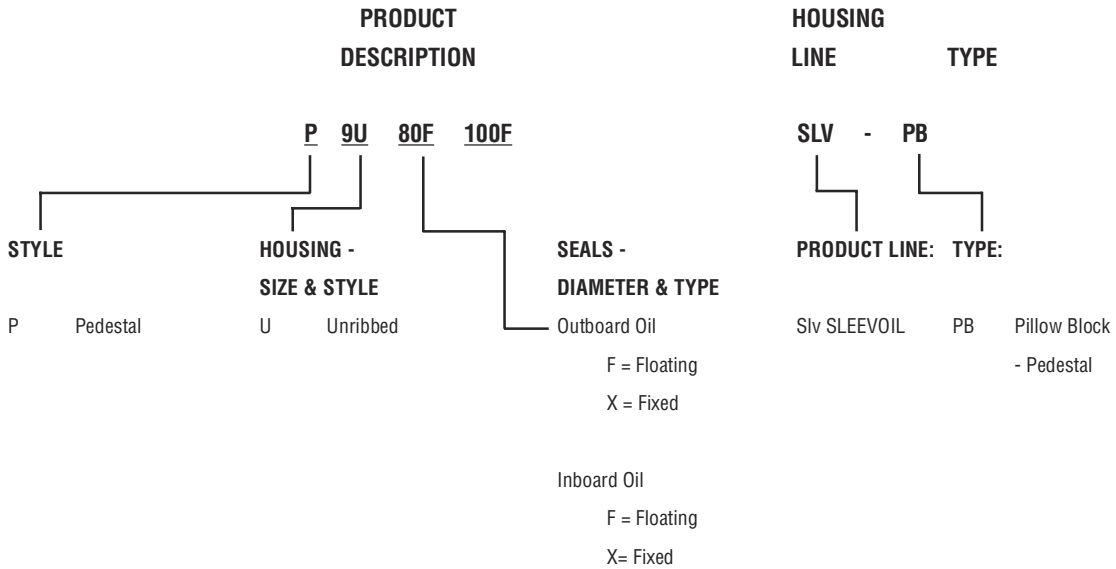
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NOMENCLATURE



SLEEVOIL

SLEEVOIL DIN (metric) BEARING NOMENCLATURE - P SERIES



NOMENCLATURE



Take-Up Frames and Base Plates



CP	Center Pull Wide Slot Take-Up Frame
WS	Wide Slot Ball Bearing Take-Up Frame
NS	Narrow Slot Ball Bearing Take-Up Frame
LD	Light Duty Protected Screw Take-Up Frame
TU	Take-Up
HD	Heavy Duty Protected Screw Take-Up Frame
TP	Top Angle Take-Up Frame
TPHU	Top Angle Heavy Duty Universal Take-Up Frame
TUA	Type A Babbitted Take-Up Bearing
TUB	Type B Babbitted Take-Up Bearing
BOTU	BRONZOIL Take-Up
FR	Frame
SSS	Stainless Steel Screw
ABP	Adjustable Base Plates

TU = Take-Up When Used As An Abbreviation Through This Section

Take-Up Frames

Engineering

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